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CONVERT 100cc TAG TO EXTREME 115cc & SERVICE TAG TKM BT 82 MAY 2023

<u>PARTS & LABOUR REQUIRED FOR SERVICE</u>	<u>COSTS</u>
1) ENGINE STRIP & REBUILD.....	£ 110.00p
2) REBORE & HONE (New larger 115cc).....	49.79
3) MACHINE HEAD & CHECK VOLUME (New larger 115cc).....	57.80
4) CRANK STRIP & REBUILD.....	24.61
	TOTAL £ 242.20p + vat

<u>PARTS</u>	<u>COSTS</u>
5) EXTREME PISTON COMPLETE.....	86.14
6) OIL SEALS (£7.80 x 2)	15.60
7) MAIN CRANK BEARINGS (£14.95 x 2).....	29.90
8) BIG END PIN (SPECIAL).....	19.90
9) BIG END CAGE & ROLLERS.....	14.90
10) SMALL END ASSEMBLY COMPLETE with THRUST WASHERS.....	20.75
11) GASKET SET (5).....	8.67
12) 10 TOOTH ENGINE SPROCKET.....	39.50
13) PULSE PIPE TO CARB.....	2.95
	PARTS TOTAL £ 238.31p + vat

PARTS & LABOUR TOTAL £480.51p + vat

<u>ADDITION PARTS OR WORK THAT MAY BE REQUIRED</u>	<u>COSTS</u>
14) CARB REBUILD INCLUDING FULL K10-WB REPAIR KIT.....	27.26 + vat
15) FULL ENGINE FICHE.....	174.56 + vat
16) FICHE CHECK.....	46.92 + vat
17) RUN IN ENGINE.....	86.98 + vat
18) RUN IN + PRODUCE POWER CURVE.....	145.93 + vat
19) MACHINE HEAD.....	48.65 + vat
20) MACHINE HEAD INCLUDING DOME.....	57.80 + vat
21) MACHINE LINER TOP.....	48.65 + vat
22) HELICOIL REPAIR SPARK PLUG THREAD.....	31.61 + vat
23) HELICOIL 5mm, 6mm or 8mm THREADS.....	16.35 + vat
24) CONNECTING ROD.....	164.50 + vat
25) MAIN BEARING CRANK SHIMS.....	2.80 + vat

100cc CONVERSION TO 115cc EXTREME+TAG SERVICE