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TAL-KO RACING LTD SUNDERLAND ROAD SANDY BEDFORDSHIRE SG19 1QY ENGLAND
TEL: 01767 682020 FAX: 01767 691622 E-MAIL: info@tal-ko.com

JUNIOR V CLUTCHED 100cc BT 82 ENGINE SERVICE

MAY 2019

LABOUR REQUIRED FOR SERVICE

COSTS

1) ENGINE STRIP & REBUILD.....	£ 88.50p
2) REBORE & HONE.....	29.25
3) CRANK STRIP & REBUILD.....	21.00
4) CLUTCH STRIP & REBUILD.....	19.00
TOTAL LABOUR £157.75p + vat	

PARTS

COSTS

5) SINGLE RING 100cc PISTON OPTION ASSEMBLY COMPLETE.....	74.95
6) OIL SEALS (20 x 35 x 7mm IGN SIDE).....	6.78
7) OIL SEALS (25 x 35 x 7mm CLUTCH SIDE).....	6.78
8) MAIN CRANK BEARINGS (£13.85 x 2).....	27.70
9) BIG END PIN (SPECIAL).....	15.90
10) BIG END CAGE & ROLLERS.....	14.90
11) SMALL END ASSEMBLY COMPLETE with THRUST WASHERS.....	16.25
12) GASKET SET (6).....	9.43
13) 10 TOOTH V SPROCKET.....	31.59
14) SERVICE KIT FOR V CLUTCH (Incs: Shoes, Springs, Washers & Clips).....	98.37
15) PULSE PIPE TO CARB.....	1.95
PARTS TOTAL £304.60p + vat	

ENGINE SERVICE TOTAL £ 462.85p + vat

ADDITION PARTS OR WORK THAT MAY BE REQUIRED

COSTS

16) CARB REBUILD INCLUDING FULL K10-WB REPAIR KIT.....	22.75 + vat
17) FULL ENGINE FICHE.....	149.50 + vat
18) FICHE CHECK.....	40.00 + vat
19) RUN IN ENGINE.....	74.50 + vat
20) RUN IN + PRODUCE POWER CURVE.....	125.00 + vat
21) MACHINE HEAD.....	41.50 + vat
22) MACHINE HEAD INCLUDING DOME.....	49.50 + vat
23) MACHINE LINER TOP.....	41.50 + vat
24) HELICOIL REPAIR SPARK PLUG THREAD.....	28.50 + vat
25) HELICOIL 5mm, 6mm or 8mm THREADS.....	14.50 + vat
26) CONNECTING ROD.....	149.50 + vat
28) MAIN BEARING CRANK SHIMS.....	2.80 + vat
29) CLUTCH DRUM.....	48.21 + vat

V CLUTCHED JUNIOR SERVICE