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INTER & JUNIOR TAG 100cc BT 82 ENGINE SERVICE **MAY 2023**

<u>LABOUR REQUIRED FOR SERVICE</u>	<u>COSTS</u>
1) ENGINE STRIP & REBUILD.....	£ 110.00p
2) REBORE & HONE.....	34.34
3) CRANK STRIP & REBUILD.....	24.61
4) CLUTCH STRIP & REBUILD.....	22.89
	TOTAL LABOUR £191.84p + vat

<u>PARTS REQUIRED</u>	<u>COSTS</u>
5) SINGLE RING 100cc PISTON OPTION ASSEMBLY COMPLETE.....	84.00
6) OIL SEALS (20 x 35 x 7mm IGN SIDE).....	7.80
7) OIL SEALS (25 x 35 x 7mm CLUTCH SIDE).....	7.80
8) MAIN CRANK BEARINGS (£14.95 x 2).....	29.90
9) BIG END PIN (SPECIAL).....	19.90
10) BIG END CAGE & ROLLERS.....	14.90
11) SMALL END ASSEMBLY COMPLETE with THRUST WASHERS.....	20.75
12) GASKET SET (6).....	9.43
13) 10 TOOTH V SPROCKET.....	39.50
14) SERVICE KIT FOR V CLUTCH (Incs: Shoes, Springs, Washers & Clips)....	108.42
15) PULSE PIPE TO CARB.....	2.95
	PARTS TOTAL £345.35p + vat

ENGINE SERVICE TOTAL £ 537.19p + vat

<u>ADDITION PARTS OR WORK THAT MAY BE REQUIRED</u>	<u>COSTS</u>
16) CARB REBUILD INCLUDING FULL K10-WB REPAIR KIT.....	27.26 + vat
17) FULL ENGINE FICHE.....	174.56 + vat
18) FICHE CHECK.....	46.92 + vat
19) RUN IN ENGINE.....	86.98 + vat
20) RUN IN + PRODUCE POWER CURVE.....	145.93 + vat
21) MACHINE HEAD.....	48.65 + vat
22) MACHINE HEAD INCLUDING DOME.....	57.80 + vat
23) MACHINE LINER TOP.....	48.65 + vat
24) HELICOIL REPAIR SPARK PLUG THREAD.....	31.61 + vat
25) HELICOIL 5mm, 6mm or 8mm THREADS.....	16.35 + vat
26) CONNECTING ROD.....	164.50 + vat
27) MAIN BEARING CRANK SHIMS.....	2.80 + vat
28) CLUTCH DRUM.....	58.25 + vat

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