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JUNIOR DIRECT DRIVE 100cc BT 82 ENGINE SERVICE

MAY 2023

LABOUR REQUIRED FOR SERVICE

	<u>COSTS</u>
1) ENGINE STRIP & REBUILD.....	£ 103.58p
2) REBORE & HONE.....	34.34
3) CRANK STRIP & REBUILD.....	24.61
	LABOUR TOTAL £ 162.53p + vat

PARTS REQUIRED

	<u>COSTS</u>
4) SINGLE RING 100cc PISTON OPTION ASSEMBLY COMPLETE.....	84.00
5) OIL SEALS (18 x 32 x 8mm £5.38 x 2) Old Type Engines.....	10.76
5N) OIL SEALS (18 x 35 x 7mm £7.80 x 2) New Type Engines.....	15.60
6) MAIN CRANK BEARINGS (£11.95 x 2) Old Type Engines.....	23.90
6N) MAIN CRANK BEARINGS (£14.95 x 2) New Type Engines.....	29.90
7) BIG END PIN (SPECIAL).....	19.90
8) BIG END CAGE & ROLLERS.....	14.90
9) SMALL END ASSEMBLY COMPLETE with THRUST WASHERS.....	20.75
10) GASKET SET (6).....	9.43
11) 10 TOOTH ENGINE SPROCKET.....	18.75
12) PULSE PIPE TO CARB.....	2.95
	Old Type Engines PARTS TOTAL £204.56p + vat
	New Type Engines PARTS TOTAL £215.40p + vat

Old Type Engines PARTS & LABOUR TOTAL £367.09p + vat
New Type Engines PARTS & LABOUR TOTAL £377.93p + vat

ADDITION PARTS OR WORK THAT MAY BE REQUIRED

	<u>COSTS</u>
13) CARB REBUILD INCLUDING FULL K10-WB REPAIR KIT.....	27.26 + vat
14) FULL ENGINE FICHE.....	174.56 + vat
15) FICHE CHECK.....	46.92 + vat
16) RUN IN ENGINE.....	86.98 + vat
17) RUN IN + PRODUCE POWER CURVE.....	145.93 + vat
18) MACHINE HEAD.....	48.65 + vat
19) MACHINE HEAD INCLUDING DOME.....	57.80 + vat
20) MACHINE LINER TOP.....	48.65 + vat
21) HELICOIL REPAIR SPARK PLUG THREAD.....	31.61 + vat
22) HELICOIL 5mm, 6mm or 8mm THREADS.....	16.35 + vat
23) CONNECTING ROD.....	164.50 + vat
24) MAIN BEARING CRANK SHIMS.....	2.80 + vat

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